



Size #23 Copper Alloy Crimp Contacts

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#23 Pin Contact



#23 Socket Contact

Contact Type	Wire Size	Material	Part Number	In.	Ø A mm.	Color Band	Tool Code
Pin	#22 - #28	BeCu	809-001	.0335-.0355	0.851-0.902	None	A, C
Pin	#26 - #30	BeCu	809-042	.0229-.0245	0.582-0.622	Blue	A, D
Pin	#22 - #28	Alumel	809-065A	.0335-.0355	0.851-0.902	None	A, C
Pin	#22 - #28	Chromel	809-065C	.0335-.0355	0.851-0.902	None	A, C
Socket	#22 - #28	BeCu	809-002	.0335-.0355	0.851-0.902	None	A, C
Socket	#26 - #30	BeCu	809-043	.0229-.0245	0.582-0.622	Blue	A, D
Socket	#22 - #28	Alumel	809-066A	.0335-.0355	0.851-0.902	None	A, C
Socket	#22 - #28	Chromel	809-066C	.0335-.0355	0.851-0.902	None	A, C

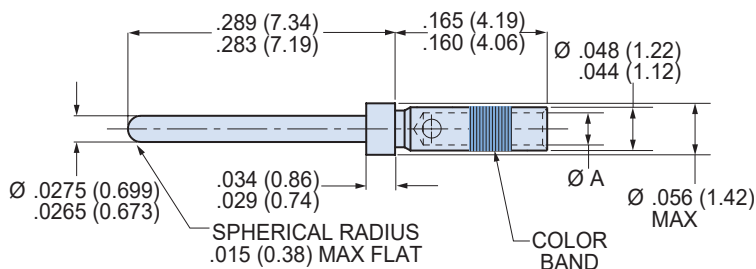
Standard size #23 contacts accept #22 to #28 AWG wire. Choose "small bore" versions for #26 to #30 AWG wire. For thermocouple applications, specify alumel or chromel contacts. Contacts are bulk packaged. Terminate with standard M22520 crimper with special positioner.

CRIMP TENSILE STRENGTH

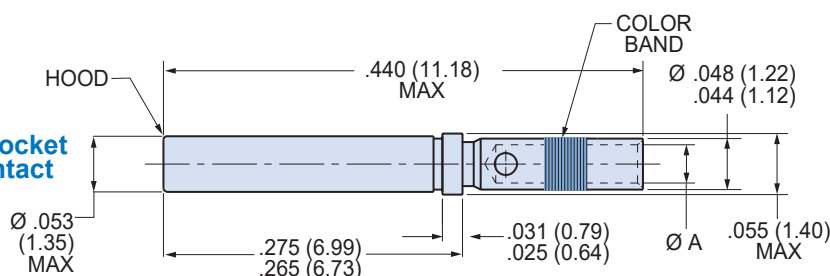
Values are in pounds and are minimums.

Wire Gage	Silver or Tin Coated Copper Wire	Nickel Coated Copper Wire
#22	12	8
#24	8	6
#26	5	3
#28	3	2
#30	1.5	1.5

#23 Pin Contact



#23 Socket Contact



Material and Finish

- Copper alloy per ASTM B196 or B197, 50-100 microinches gold plated per ASTM B 488 over nickel underplate. Crimp area may have less plating.
- Thermocouple contacts: alumel or chromel alloy, unplated, per ANSI 96.1
- Socket contact hood: stainless steel, passivated per AMS-QQ-P-35.

Specifications

- Current Rating: 5 Amps maximum
- Voltage Drop (at 5 Amps and 25° C): 70 millivolts maximum
- Temperature Range: -65° to + 200° C
- Socket Contact Minimum Separation Force: 0.5 ounces

Crimp Tools and Insertion/Removal Tools

- Crimper: 809-015
- Positioner: 809-005 (standard). Use P/N 809-057 for small bore contacts 809-065 and 809-066
- Standard Insertion/Removal Tool: 809-088

Dimensions in Inches (millimeters) are subject to change without notice.