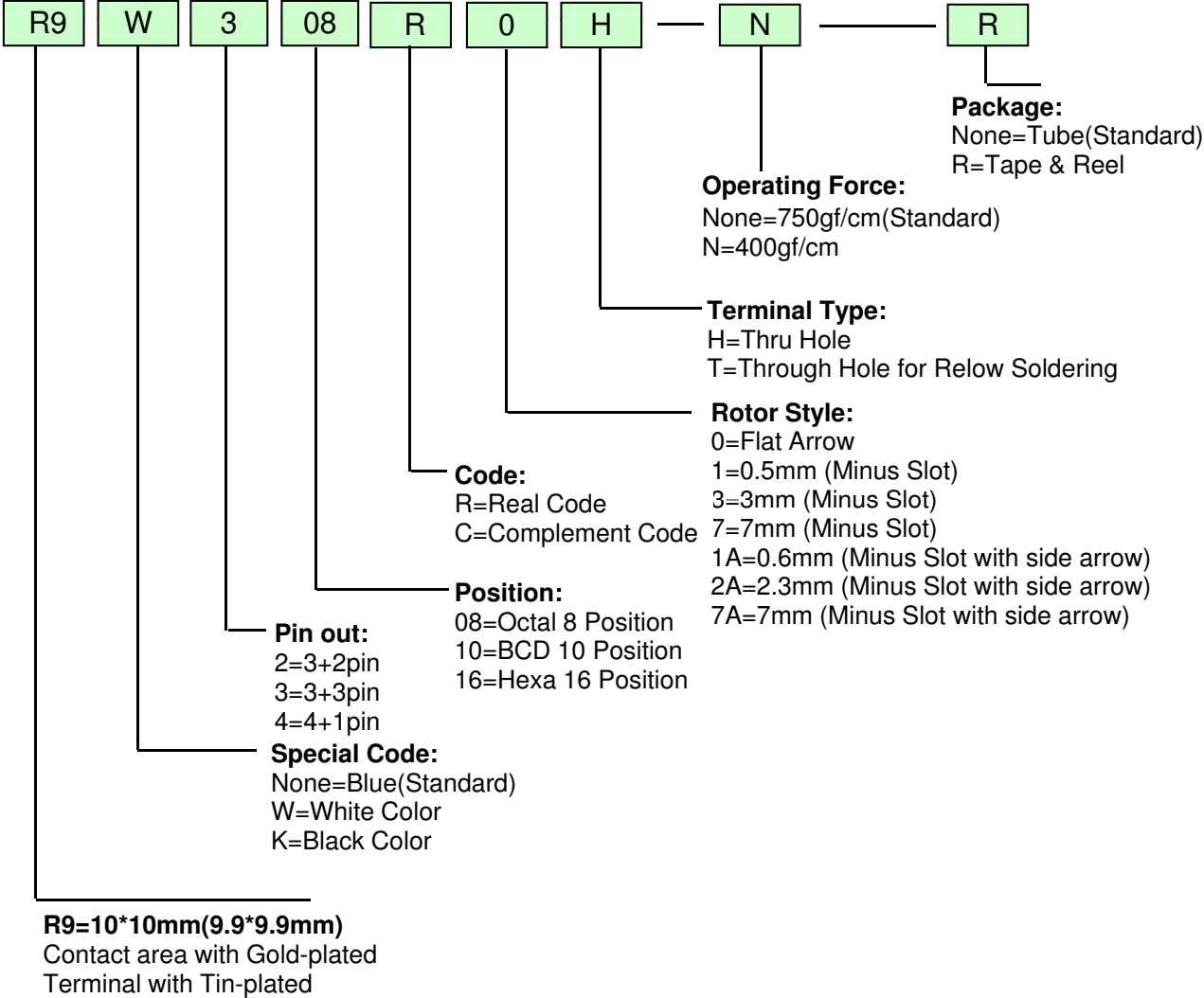
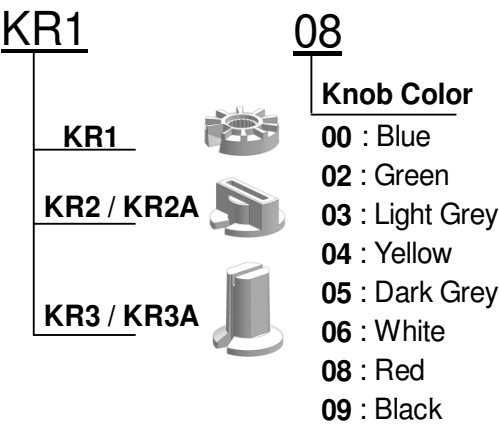


MODEL	SPECIFICATION Rotary Coded Switch RoHS&REACH Compliant / Halogen Free	SP-001	Page
R9 Series Thru-Hole Type			1/6

Order Information:



Knob Order information

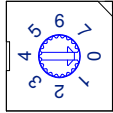
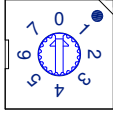
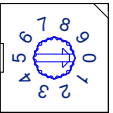
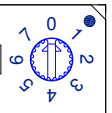
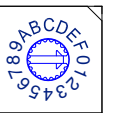
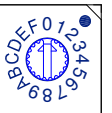


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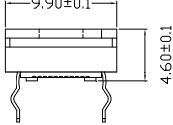
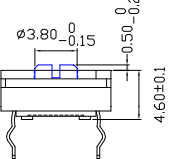
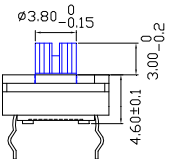
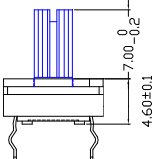
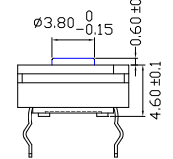
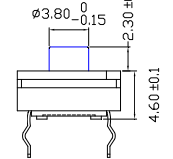
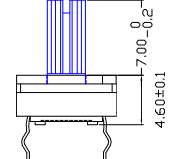
1. All caps are not allowed to pass through soldering process.
2. All caps should be assembled after all soldering process finished.

MODEL	SPECIFICATION Rotary Coded Switch RoHS&REACH Compliant / Halogen Free	SP-003	Page
R9 series			3/6
Thru-Hole Type			

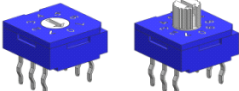
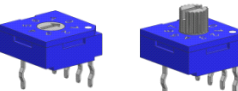
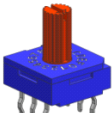
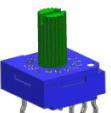
Position

8 Position		10 Position		16 Position	
R92/93	R94	R92/93	R94	R92/93	R94
					

Rotor Style

Standard Rotor	0 (Flat Type)	1 (0.5mm)	3 (3mm)	7 (7mm)
				
A type Rotor	1A (0.6mm)	2A (2.3mm)	7A (7mm)	
				

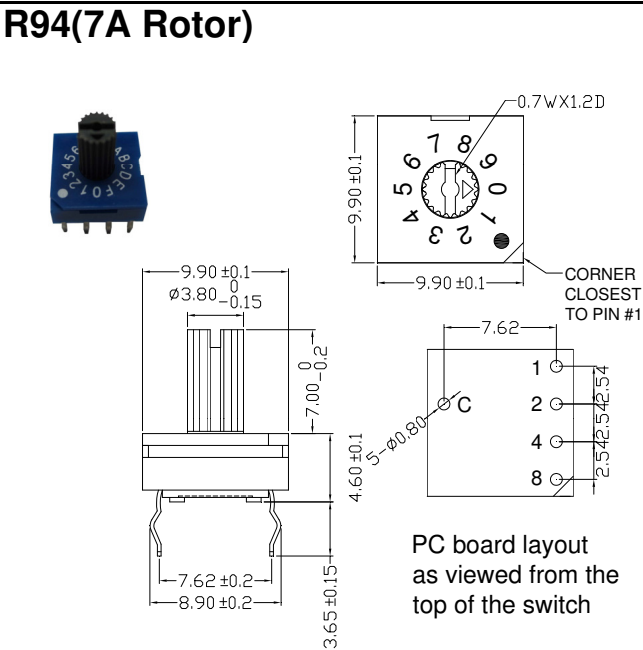
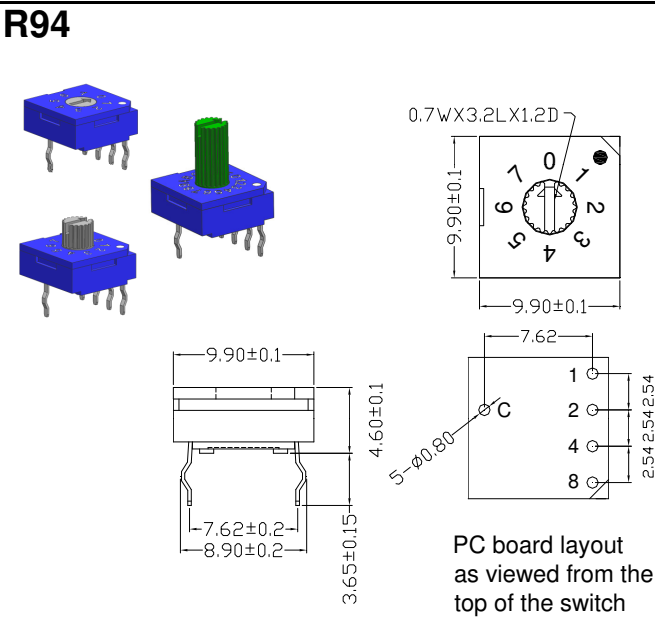
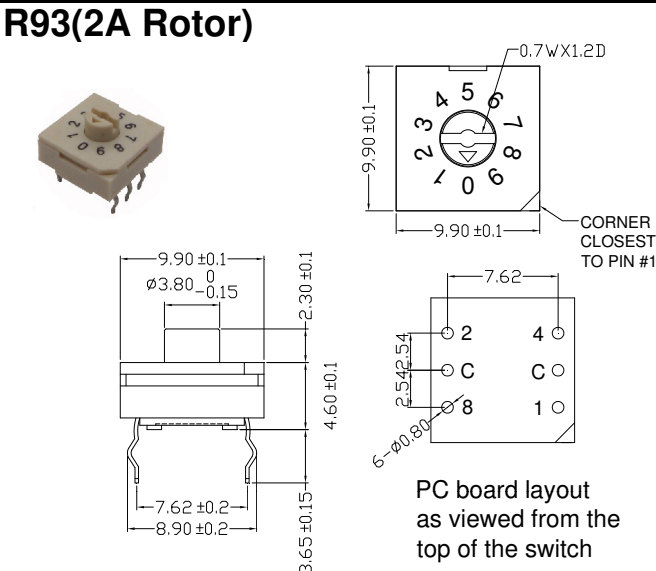
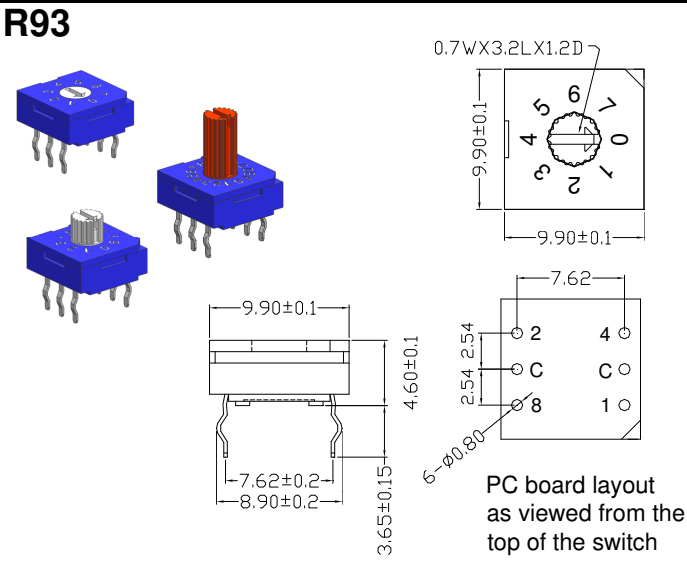
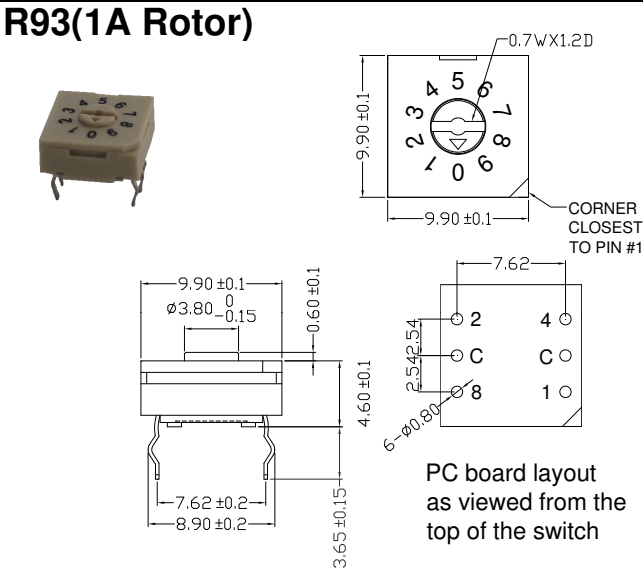
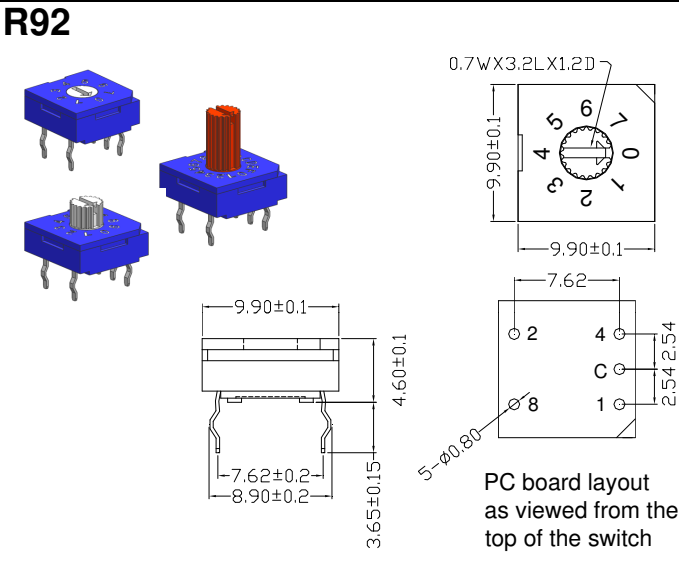
Rotor Color

Real Code		Complement Code	
R93/R92 (White)	R94 (Grey)	R93/R92 (Red)	R94 (Green)
			

Part Number Table:

Pin Out	No. Pos.	Real Code			Complementary Code		
		H/T Type Flat Rotor Tube Package	H/T Type 0.5mm Rotor Tube Package	H/T Type 7mm Rotor Tube Package	H/T Type 0.6mm Rotor Tube Package	H/T Type 2.3mm Rotor Tube Package	H/T Type 7mm Rotor Tube Package
3+2	08	R9208R0H/T	R9208R1H/T	R9208R7H/T	R9208C1AH/T	R9208C2AH/T	R9208C7AH/T
	10	R9210R0H/T	R9210R1H/T	R9210R7H/T	R9210C1AH/T	R9210C2AH/T	R9210C7AH/T
	16	R9216R0H/T	R9216R1H/T	R9216R7H/T	R9216C1AH/T	R9216C2AH/T	R9216C7AH/T
3+3	08	R9308R0H/T	R9308R1H/T	R9308R7H/T	R9308C1AH/T	R9308C2AH/T	R9308C7AH/T
	10	R9310R0H/T	R9310R1H/T	R9310R7H/T	R9310C1AH/T	R9310C2AH/T	R9310C7AH/T
	16	R9316R0H/T	R9316R1H/T	R9316R7H/T	R9316C1AH/T	R9316C2AH/T	R9316C7AH/T
4+1	08	R9408R0H/T	R9408R1H/T	R9408R7H/T	R9408C1AH/T	R9408C2AH/T	R9408C7AH/T
	10	R9410R0H/T	R9410R1H/T	R9410R7H/T	R9410C1AH/T	R9410C2AH/T	R9410C7AH/T
	16	R9416R0H/T	R9416R1H/T	R9416R7H/T	R9416C1AH/T	R9416C2AH/T	R9416C7AH/T

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R9 series Thru-Hole Type			4/6



MODEL	SPECIFICATION Rotary Coded Switch RoHS&REACH Compliant / Halogen Free	SP-005	Page
R9 series Thru-Hole Type			5/6

Soldering Information

◆ Hand Soldering

Soldering iron 30W or under at 350°C for 3 sec. max. or at 270°C for 5 sec. max.

◆ Wave Soldering

For lead free wave solder simulation of typical components, the solder bath temperature

Shall be maintained to 275°C.

The hold time in the solder shall be 10 +2/-0 seconds.

◆ Reflow Soldering(For Through-Hole reflow type)

260°C +/-5°C within 30sec for reflow, In-line or Batch system.

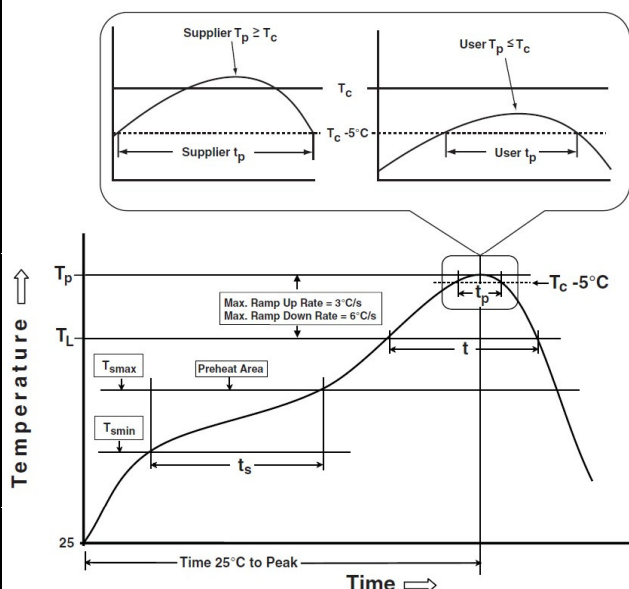
The table copy from IPC/JEDEC J-STD-020 D.1

Profile Feature	Pb-Free Assembly
Preheat / Soak	
Temperature Min (T_{smin})	150°C
Temperature Max (T_{smax})	200°C
Time(t_s) from (T_{smin} to T_{smax})	60 ~120 seconds
Ramp-up Rate (T_L to T_p)	3°C /second max
Liquidous temperature (T_L)	217°C
Time (t_L) maintained above to T_L	60 ~ 150 seconds
Peak package body temperature (T_p)	For users T_p must not exceed the Classification temp:250°C (Package Thickness>2.5mm) For suppliers T_p must equal or exceed the Classification temp:250°C (Package Thickness>2.5mm)
Time (t_p) within 5°C of specified classification temperature (T_c)	30 seconds
Ramp-Down Rate (T_p to T_L)	6°C /second max
Time 25°C to Peak Temperature	8 minutes max
* Tolerance for peak profile temperature(T_p) is defined as a supplier minimum and a user maximum	

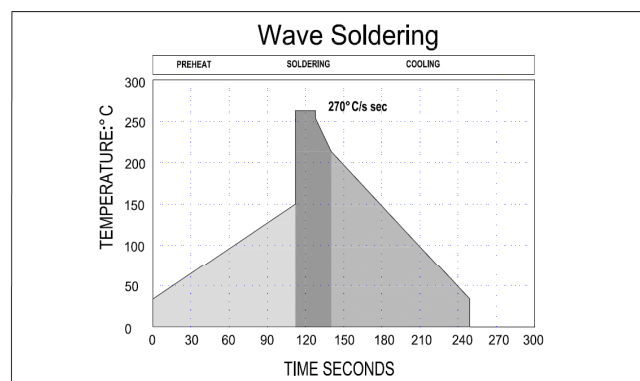
Note 1: All temperatures refer to topside of the package, measured on the package body surface.

Note 2: Time within 5 °C of actual peak temperature (t_p) specified for the reflow profiles is a "supplier" minimum and "user" maximum.

Classification Reflow Soldering Profiles



Classification Wave Soldering Profiles

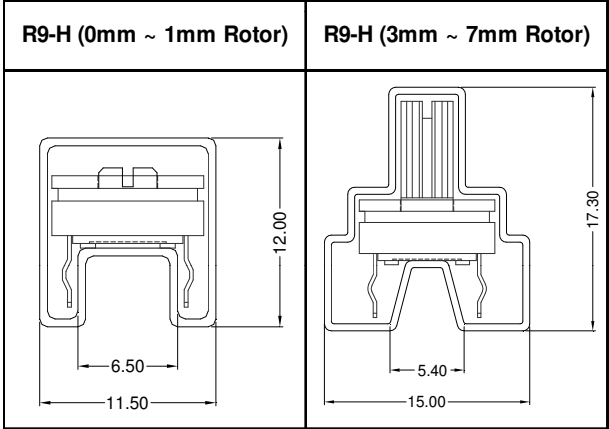


Maximum dwell time in the solder wave (270°C) shall not exceed 5 seconds.

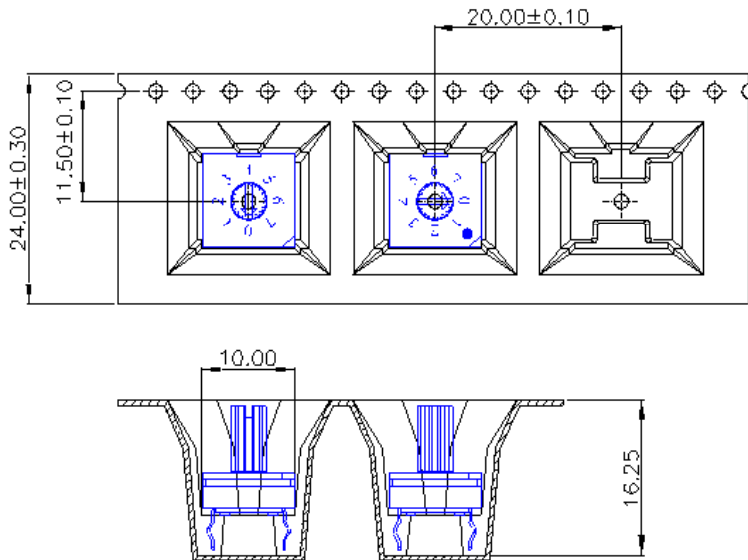
MODEL	SPECIFICATION Rotary Coded Switch RoHS&REACH Compliant / Halogen Free	SP-006	Page
R9 Series Thru-Hole Type			6/6

Tube Package:

Thru Hole ROTOR		H/T Type 0mm ~ 1mm	H/T Type 3mm ~ 7mm
Per TUBE	(pcs)	50	50
BOX	(pcs)	4000	2000
CTN 1	(pcs)	8000	4000
CTN 2	(pcs)	16000	8000



Tape & Reel package (for 7mm Rotor)



Box Dimension:

- ◆ Tube 57.0cm x 13.0cm x 12.5cm
- ◆ Tape & Reel 34.5cm x 34.5cm x 15.0cm

Carton Dimension:

- ◆ Tube
 - 2 Boxes..... 58.5cm x 29.0cm x 15.0cm
 - 4 Boxes..... 58.5cm x 28.0cm x 27.0cm
- ◆ Tape & Reel
 - 1 Box..... 34.5cm x 34.5cm x 15.0cm
 - 2 Boxes..... 36.0cm x 27.5cm x 37.0cm