

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

### **Product image**









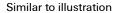












High-temperature-resistant two-tier SCDV-THR pin header for reflow soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at two offset levels and open access to each row.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

#### **General ordering data**

Version	PCB plug-in connector, male header, Flange, THT/ THR solder connection, 3.81 mm, Number of poles: 8, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1033990000</u>
Туре	SCDV-THR 3.81/08/90F 3.2SN BK BX
GTIN (EAN)	4032248762880
Qty.	50 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 11 A
Packaging	Box

Creation date September 15, 2022 10:02:46 PM CEST



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Technical data**

#### **Dimensions and weights**

Depth	21.9 mm	Depth (inches)	0.862 inch
Height	25.9 mm	Height (inches)	1.02 inch
Height of lowest version	22.7 mm	Width	25.63 mm
Width (inches)	1.009 inch	Net weight	8.88 g

#### **Environmental Product Compliance**

REACH SVHC	Lead 7439-92-1	SCIP	9b6bfeff-7c16-4508-86c1-7feb387c7

#### **System specifications**

Oystoni specifications				
Product family	OMNIMATE Signal - series BC/SC 3.81			
Type of connection	Board connection			
Mounting onto the PCB	THT/THR solder connection			
Pitch in mm (P)	3.81 mm			
Pitch in inches (P)	0.15 inch			
Outgoing elbow	90°			
Number of poles	8			
Number of solder pins per pole	1			
Solder pin length (I)	3.2 mm			
Solder pin length tolerance	+0,02 / -0,02 mm			
Solder pin dimensions	d = 1.0 mm, Octagonal			
Solder pin dimensions = d tolerance	0 / -0,03 mm			
Solder eyelet hole diameter (D)	1.3 mm			
Solder eyelet hole diameter tolerance (D	D)+ 0,1 mm			
Outside diameter of solder pad	2.1 mm			
Template aperture diameter	1.9 mm			
L1 in mm	11.43 mm			
L1 in inches	0.45 inch			
Number of rows	2			
Pin series quantity	2			
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch			
Touch-safe protection acc. to DIN VDE 0470	IP 20			
Volume resistance	≤5 mΩ			
Can be coded	Yes			
Tightening torque	Torque type	Mounting screw, PCB		
	Usage information	Tightening torque	min.	0.1 Nm
			max.	0.15 Nm
		Recommended screw	Part	PTSC KA
			number	2.2X4.5
				<u>WN1412</u>

#### **Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface	tinned	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 ℃
Temperature range, installation, max.	120 °C		



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Technical data**

#### Rated data acc. to IEC

nateu uata acc. to iEC			
tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, min. number of poles (Tu=40°C)	17 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A
Rated data acc. to CSA			
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	11 A	Rated current (Use group D / CSA)	11 A
Packing			
Packaging	Box	VPE length	260 mm
VPE width	148 mm	VPE height	28 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01
Important note			
IPC conformity	standards and norms and comp	eveloped, manufactured and delivered according oly with the assured properties in the data sheet Class 2". Further claims on the products can be	resp. fulfill decorative properties
Notes	Rated current related to rated	cross-section & min. No. of poles.	
	•	omponent itself. Clearance and creepage distan vith the relevant application standards.	ces to other components are to
	• P on drawing = pitch		
	Long term storage of the pro-	duct with average temperature of 50 °C and ave	rage humidity 70%, 36 months
Approvals			
Approvals			
ROHS	Conform		



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

# **Technical data**

#### **Downloads**

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	<u>FL DRIVES EN</u>
	MB DEVICE MANUF. EN
	FL DRIVES DE
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	FL APPL_INVERTER EN
	FL_BASE_STATION_EN
	FL ELEVATOR EN
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
	PO OMNIMATE EN
White paper surface mount technology	Download Whitepaper



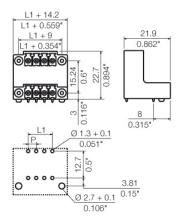
Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Drawings**

#### **Dimensional drawing**





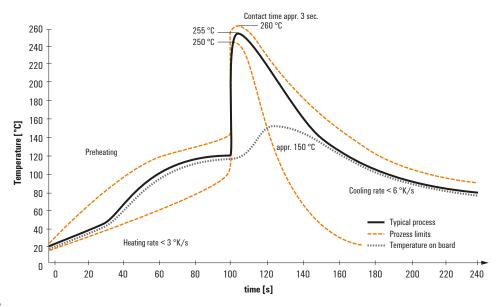
#### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

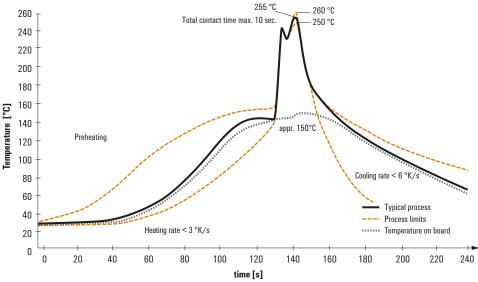
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

#### Single Wave:



#### **Double Wave:**



#### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

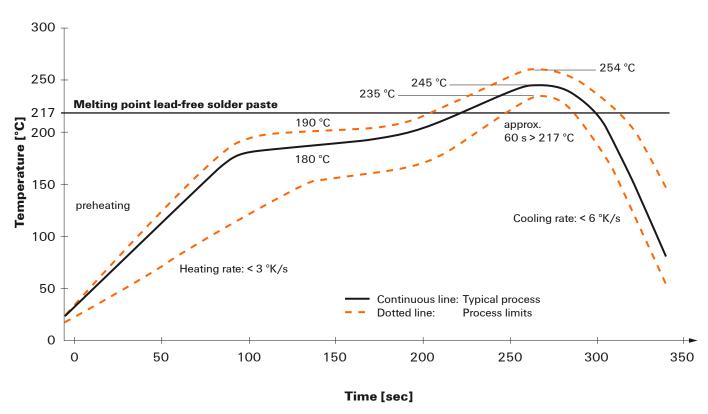


#### Recommended reflow soldering profile

#### Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com



#### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- · Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated′. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.

# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

<u>Weidmuller</u>: 1033990000