MIL-STD-1553 TRANSFORMERS

Single Ratio THT QPL Pulse Transformers



Summary Performance Specifications					
Droop	20% MAX				
Overshoot	±1V MAX				
Common Mode Rejection (CMR)	45dB MIN				
Frequency Range (no load)	75kHz - 1MHz				
Operating Temperature Range	-55°C to +130°C				
Weight	5 grams MAX				
Insulation Resistance (MIN)	10K MΩ @ 250Vdc				
Dielectric Withstanding Voltage	100Vrms				

- **iNRC**
- Qualified QPL MIL-STD-1553 applications
- Dual ratio in a single package
- Designed, built and tested to MIL-PRF-21038/27
- Product Levels:
 Level C: for high reliability commercial/industrial applications
 Level M: for general purpose military applications
 Level T: for high reliability critical military applications
- Two Packages Available:
 Package C: 4-lead
 Package D: 6-lead (center tap)

- Moisture Sensitivity Level: 1
- Applicable Specifications:
 MIL-STD-1553B
 MIL-STD-202

 - MIL-PRF-21038 ISO 9001

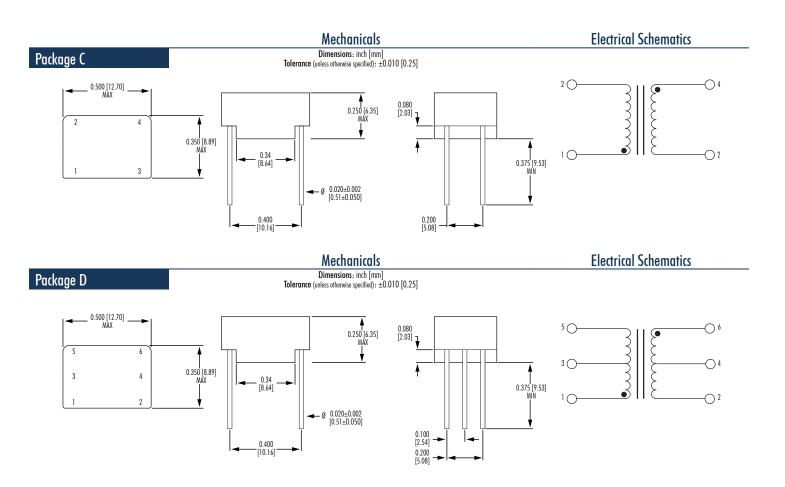
Characteristics									
Part Number	Line	Level	Military Designation No.	Package	Height MAX IN. [mm]	Terminals	Ratio (±3%)	RDC MAX (Ω)	Impedance MIN (Ω)
QC1553-20	1	C	M21038/27-05C	0	0.250	1-2:4-3	1:1.41	1-2 = 2.20 4-3 = 2.70	(4-3)
Q1553-20	2	Μ	M21038/27-05	C					
QT1553-20	3	T	M21038/27-05T	[6.35]				4-3 = 2.70	3,000
QC1553-21	4	C	M21038/27-06C						
Q1553-21	5	Μ	M21038/27-06	D	0.250 [6.35]	1-5:6-2	1CT:1CT	1-5 = 2.50 6-2 = 2.80	(6-2) 3,000
QT1553-21	6	T	M21038/27-06T		[0.55]				
QC1553-22	7	C	M21038/27-07C) 0.250 [6.35]	1-5:6-2	1CT:1.41CT	1-5 = 2.20 6-2 = 2.70	(6-2) 3,000
Q1553-22	8	Μ	M21038/27-07	D					
QT1553-22	9	T	M21038/27-07T						
QC1553-23	10	C	M21038/27-08C		0.250 [6.35]	1-5:6-2	1CT:1.66CT	1-5 = 1.50 6-2 = 2.40	(6-2) 3,000
Q1553-23	11	Μ	M21038/27-08	D					
QT1553-23	12	T	M21038/27-08T						
QC1553-24	13	C	M21038/27-09C	0.050				15 1 20	((0)
Q1553-24	14	Μ	M21038/27-09	D	D 0.250 [6.35]	1-5:6-2 1CT:2CT	1CT:2CT	1-5 = 1.30 6-2 = 2.60	(6-2) 3,000
QT1553-24	15	T	M21038/27-09T		[0.05]				
QC1553-25*	16	C	M21038/27-28C		0.250 [6.35]	1-5:6-2	1CT:1.50CT	1-3 = 0.90 6-2 = 2.50	(6-2) 3,000
Q1553-25*	17	Μ	M21038/27-28	D					
QT1553-25*	18	T	M21038/27-28T						
QC1553-51*	19	C	M21038/27-29C	D 0.250			1.5 0.00	(())	
Q1553-51*	20	Μ	M21038/27-29		[6.35]	1-5:6-2	1CT:1.79CT	1-5 = 0.90 6-2 = 2.50	(6-2) 3,000
QT1553-51*	21	T	M21038/27-29T						
QC1553-52*	22	C	M21038/27-30C		0.250			1-5 = 1.00	(6-2)
Q1553-52*	23	Μ	M21038/27-30	D 0.250 [6.35]		1-5:6-2	1CT:2.50CT	1-5 = 1.00 6-2 = 2.80	(6-2) 3,000
QT1553-52*	24	T	M21038/27-30T	[0.05]					

Designed for transeivers utilizing a single supply voltage (+5V).



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MIL-PRF-21038/27 Inspection, Sampling, Testing

Table 1 - Group A Inspection						
Level "C" **		Leve	l "M"	Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	Sample per Table 3	Thermal Shock	100%	
N/A	N/A	Visual & Mechanical Inspection	Sample per Table 3	Winding Continuity	100%	
N/A	N/A	N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	100%	
N/A	N/A	N/A	N/A	Impedance	Sample per Table 3	
N/A	N/A	N/A	N/A	Visual & Mechanical Inspection	Sample per Table 3	

Table 2 - Group B Inspection						
Level "C" **		Leve	el "M"	Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Dielectric Withstanding Voltage	Sample per Table 3	Dielectric Withstanding Voltage	Sample per Table 3	
N/A	N/A	Insulation Resistance	Sample per Table 3	Insulation Resistance	Sample per Table 3	

Table 3 - Sampling Plans for Group A and Group B Inspections					
Lot Size	Group A, Group II Inspections	Group B			
1 to 5	All	All			
6 to 13	All	5			
14 to 50	13	5			
51 to 90	13	7			
91 to 150	13	11			
151 to 280	20	13			
281 to 500	29	16			
501 to 1,200	34	19			
1,201 to 3,200	42	23			
3,201 to 10,000	50	29			

** Parts ordered to Level C are certified to comply with MIL-PRF-21038 Level C, however testing is performed per manufacturer's internal requirements and sampling rates.



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