

MESSRS.**SPECIFICATION FOR APPROVAL****承 認 书**

Product	DYNAMIC SPEAKER
Part No.	HDK-171208ZA-BOX43 (RoHS)
Customer	
Customer Part No.	DK040

Approved By	Checked By	Made By
王台平 06-07-2022	曹丽萍 06-07-2022	LILY 06-07-2022

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EDITION:1.1

1. Specification
HDK-171208ZA-BOX43

ITEM		SPECIFICATIONS
01	Type	Dynamic speaker
02	Dimension	External diameter 17*12mm
03	Rated Input Power	1.0W In Box
04	Max. Input Power	1.2W In Box For 1 Minute
05	Impedance	8 ohm \pm 15% at 1000Hz.
06	Resonance Frequency (Fo)	800Hz \pm 70 (in box)
07	Sensitivity (S.P.L.)	96 \pm 3 dB /0.8W/0.1m at 0.8,1.0,1.2,1.5 KHz
08	Frequency Range	Fo -5KHz
09	Waterproof level	IP68
10	THD	\leq 10% (at 2.0KHz)
11	Weight	4.9g \pm 5%g
12	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.
13	Operation Test	Must be normal at program source – 0.8W
14	Buzz, Rattle, etc.	Must be normal at sine wave 2.53Vrms from 300~3.4KHz
15	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.
16	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
17	Temperature	Operating temperature: -20°C to +60°C Storage temperature: -30°C to +70°C

2-1. Test Condition

Standard

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

Basic

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2-2. Standard Test Fixture

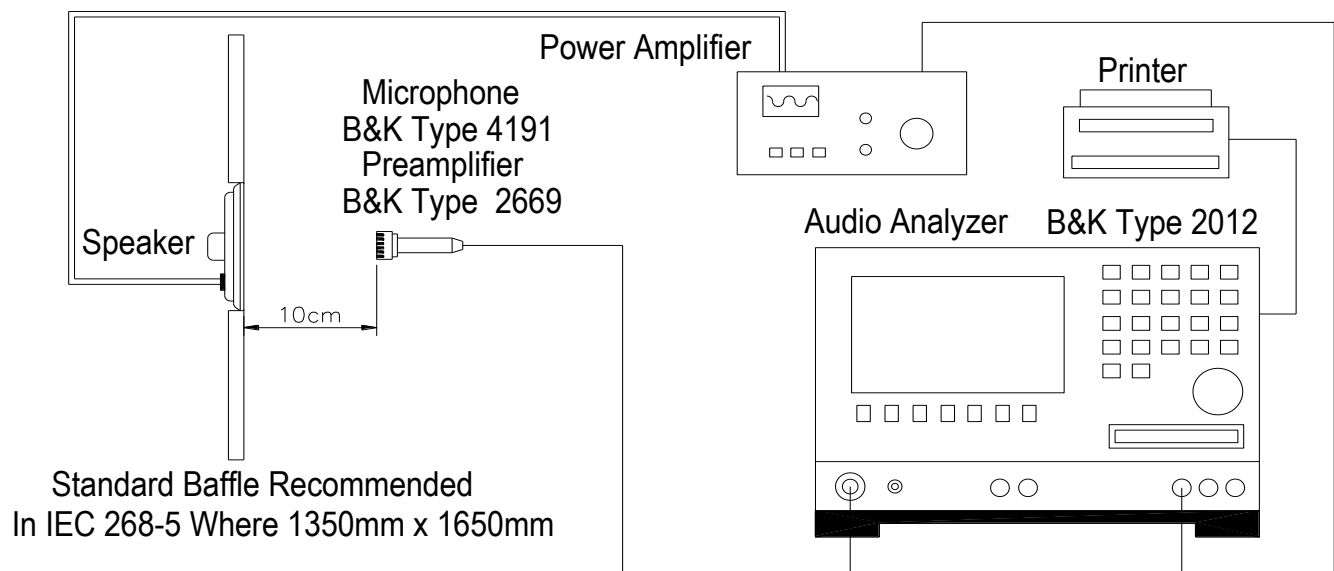
1.Input Power : 1W (2.83V)

2.Zero Level : -dB

3.Mode : SPEAKER

4.potentiometer Range : 50dB

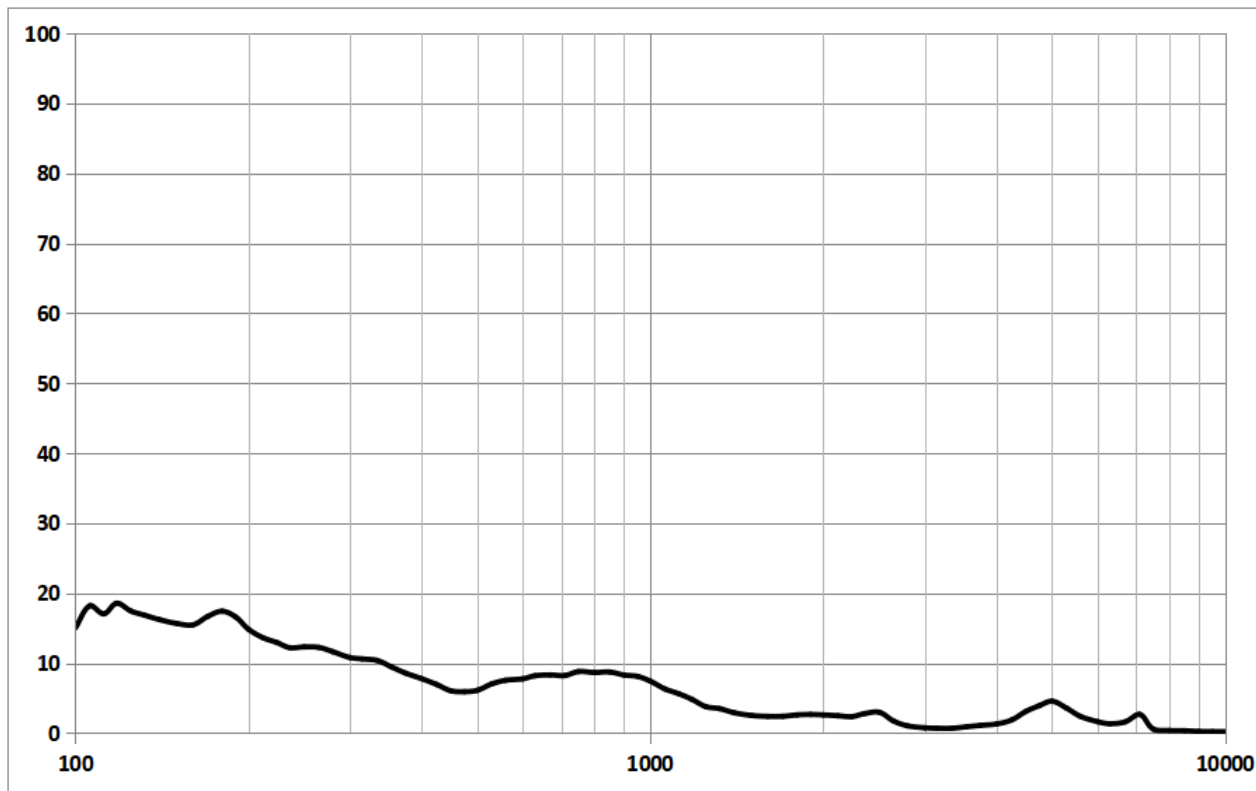
5.Sweep Time : 0.5sec



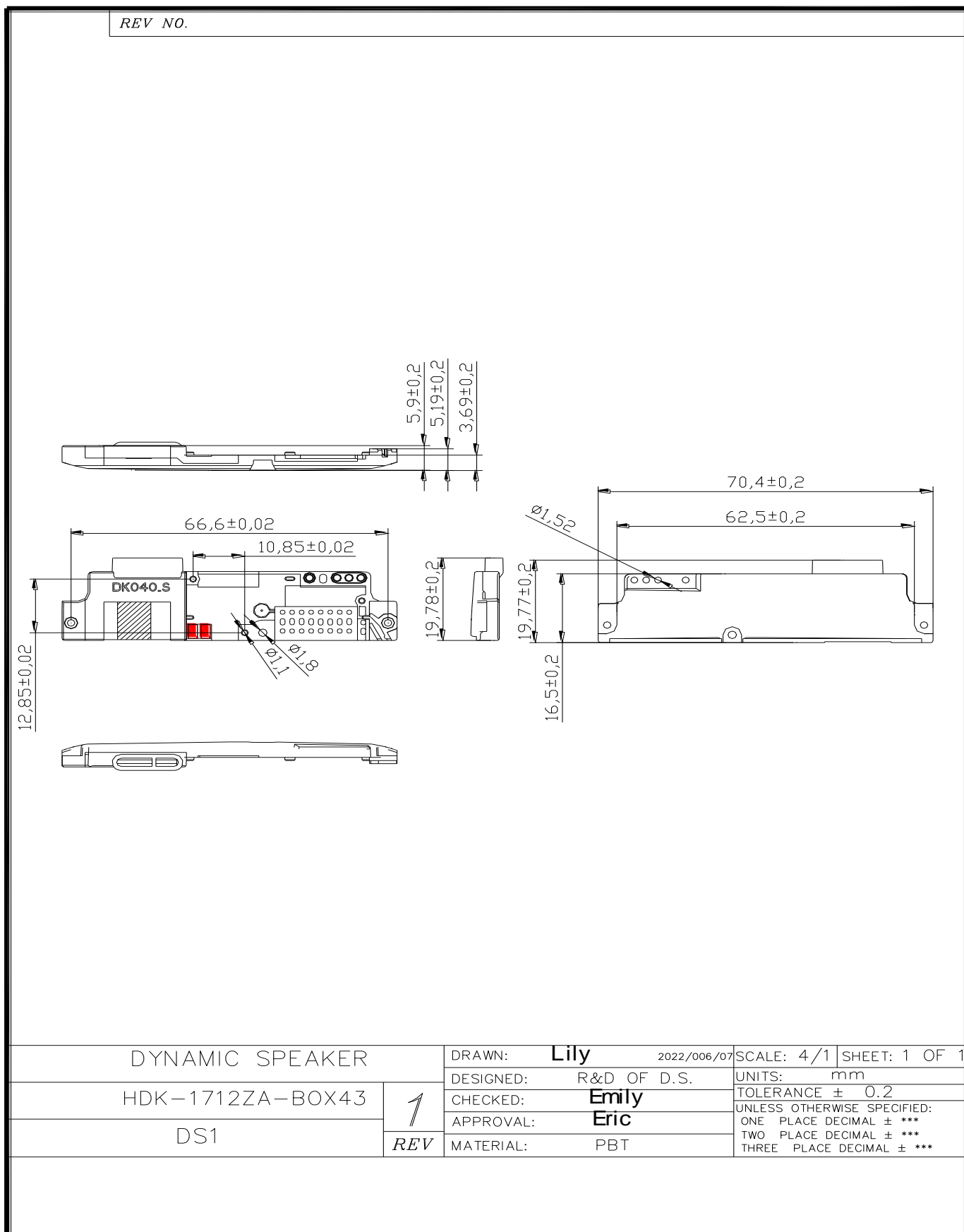
2-3. Frequency Response Curve



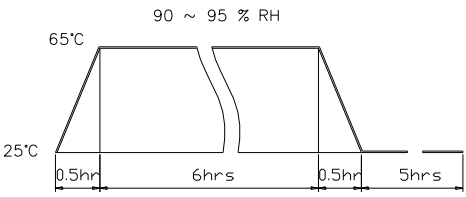
2-4. THD Frequency Response Template



3.Dimension



4. Reliability Test


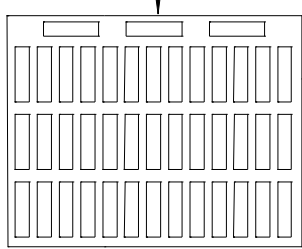
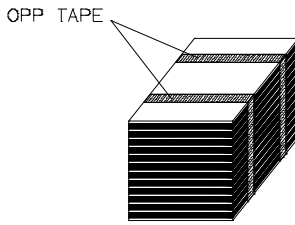
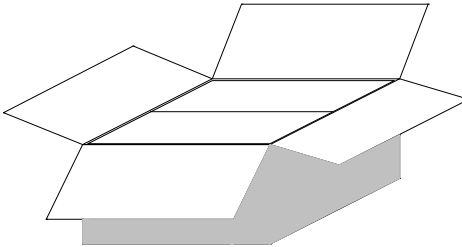
Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+40^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	<p>The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;</p> 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
12	Protection against liquids	Protected against 30 mins of immersion under 1M pressure product without leakage
Criterion: After these test , the change of S.P.L shall be within ± 3 dB .		

SOLDERING CONDITION

Recommend using constant branding iron in **15 ~ 30W**, and in temperature range **$350\pm 10^{\circ}\text{C}$** .

Soldering time not over **3** seconds.

5.Packing

REV NO.	REVISION NOTE	APPROVAL	DATE
<div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="text-align: center;">  </div> <div> <p>Cover(350*285*5mm) Material: Paper</p> </div> </div> <div style="text-align: center; margin: 20px 0;">↓</div> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="text-align: center;">  </div> <div> <p>Box(350*285*10mm) 42pcs Material: Paper+Epe</p> </div> </div> <div style="text-align: center; margin: 20px 0;">↓</div> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="text-align: center;">  <p>OPP TAPE</p> </div> <div> <p>Middle(350*285*120mm) 420pcs(10*42pcs) Material: Paper+Epe</p> </div> </div> <div style="text-align: center; margin: 20px 0;">↓</div> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="text-align: center;">  </div> <div> <p>Outer Box(590*360*405mm) 1680pcs(4*420pcs) Material: Paper</p> </div> </div> <div style="text-align: right; margin-top: 20px;"> <p>单位: mm</p> </div>			
TITLE: packing		DRAWN: Lily	2016/10/10
PART NO.		DESIGNED: R&D OF D.S.	SCALE: 2:1
DWG NO.		CHECKED: Emily	SHEET: 1 of 1
		APPROVAL: Eric	UNITS: mm
REV		MATERIAL: ***	TOLERANCE
			20~11 ± 0.3
			10~5 ± 0.2
			<4 ± 0.1

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