

Customer:

STD

# **SPECIFICATION FOR APPROVAL**

Customer.	
Description : DC FAN	
Customer Part No.	REV.:
Delta Model No.: QFR0824UHP	0 REV.: 00
Sample Issue No. :	
Sample Issue Date : DEC .02 20	19
	HIS SPECIFICAITON BACK AFTER RODUCTION PRE-ARRANGMENT.
FOO SIGNED APPROVAL FOR PI	RODUCTION PRE-ARRANGMENT.
APPROVED BY:	
DATE :	

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE,
TAOYUAN CITY 33341, TAIWAN
TEL:886-(0)3-3591968
FAX:886-(0)3-3591991

# \*\*\* SAMPLE HISTORY\*\*\*

CUSTOMER: STD

CUSTOMER P/N:

DELTA MODEL: QFR0824UHP0

REV.	DESCRIPTION	DRAWN	С	HECKED		APPROVED	ISSUE
KEV.	DESCRIPTION	DRAWN	ME	EE	CE	APPROVED	DATE
00	ISSUE SPEC	陳權輝 12/02'19	陳權輝 12/02'19	陳渙宸 12/02'19		吳俊男 12/02'19	12/02'19

# **STATEMENT OF DEVIATION**

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

DELTA ELECTRONICS, INC. 252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE, TAOYUAN CITY 33341, TAIWAN

# **Specification For Approval**

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

Customer:	STD		
Description :	DC FAN		
Customer P/I	N :		rev.:
Delta model i	no. : QFR0824UHP	0	Delta Safety Model No.: QFR0824UH
Sample revis	ion. :	00	Issue no.:
Sample issue	e date : DEC .02 20	19	Quantity :

#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

## 2. CHARACTERS:

ITEM	DESCRIPTION	
RATED VOLTAGE	24V	
OPERATION VOLTAGE RANGE	14 - 27.6 VDC	
INPUT CURRENT(AVG.) (AT RATED VOLTAGE)	0.23 (MAX. 0.27) A SAFETY CURRENT ON LABEL : 0.44A	
INPUT POWER(AVG.) (AT RATED VOLTAGE)	5.52 (MAX. 6.48) W	
SPEED (AT RATED VOLTAGE)	5400±10% R.P.M.	
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	1.854 (MIN. 1.669) M <sup>3</sup> /MIN. 65.55 (MIN. 58.99) CFM	
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	12.40 (MIN. 10.05) mmH <sub>2</sub> O 0.488 (MIN. 0.395) inchH <sub>2</sub> O	
ACOUSTICAL NOISE (AVG.)	50.0 (MAX. 54.0) dB-A	
INSULATION TYPE	UL: CLASS A	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)	

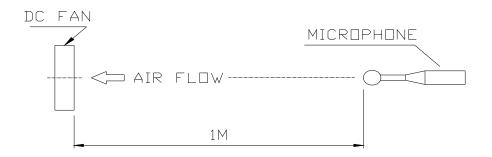
(continued)

DELTA MODEL: QFR0824UHP0

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40°C WITH 15 ~ 65 %RH.
ROTATION	CONTERCLOCKWISE VIEW FROM NAME PLATE SIDE
LOCKED ROTOR PROTECTION	THE CURRENT WILL SHUT DOWN TO ZERO WHILE FAN's BLADE IS LOCKED.

#### NOTES:

- 1. THE MEASUREMENT READINGS ARE RECORDED AFTER STABLY WARMING UP IN 10 MINUTES.
- 2. THE TEST IS PERFORMED AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE MEASUREMENT IS FOLLOWED ACCORDING TO SPEC WRITTEN IN PARENS ( ).
- 4. THE ACOUSTICAL NOISE MEASUREMENT SETUP AS BELOW:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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#### 3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5 WEIGHT	88 GRΔMS(REF.)

#### 4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

#### 5. PROTECTION:

- 5-1. LOCKED ROTOR PROTECTION
  FAN'S PROTECTION WITHOUT FIRE IS PERFORMED IN 96 HOURS
  WHILE LOCKED ROTOR AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

  BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVEAND NEGATIVE LEADS.
- 6. RE OZONE DEPLETING SUBSTANCES:

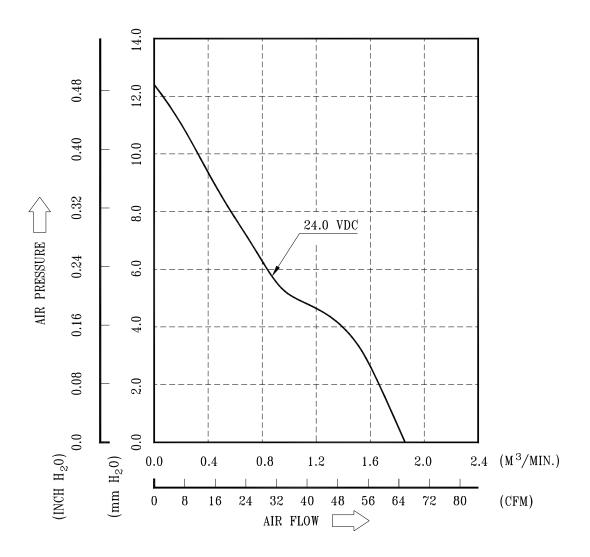
6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

#### 7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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## 8. P & Q CURVE:



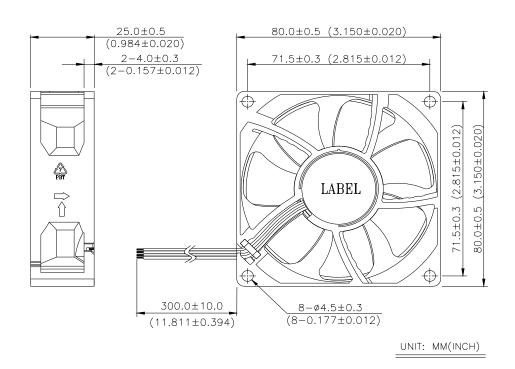
\*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE
TEMPERATURE-----ROOM TEMPERATURE
HUMIDITY-----65%RH

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#### 9. DIMENSION DRAWING:

#### LABEL:





#### NOTES:

1.THIS PRODUCT IS ROHS COMPLIANT.

2. CABLE WIRE: UL1007 AWG#28

RED WIRE ----- (+)

BLACK WIRE ---- (-)

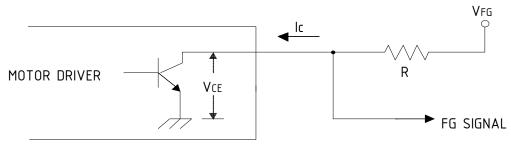
BLUE WIRE----(F00)

YELLOW WIRE ---- (PWM)

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## 10. FREQUENCY GENERATOR (FG) SIGNAL:

### 10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



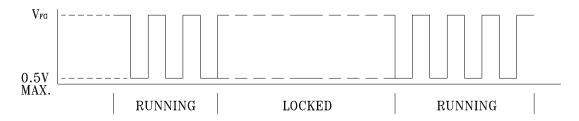
#### CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

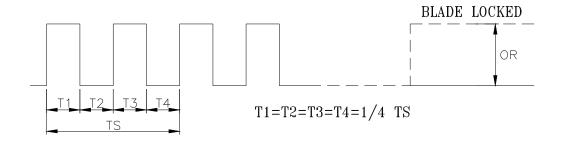
#### 10-2. SPECIFICATION:

VFG= 5.0 TYP.(Vcc MAX.) Ic = 5mA MAX. Vce= 0.5V MAX.  $R \ge V$ FG /Ic

### 10-3. FREQUENCY GENERATOR WAVEFORM:



#### **FAN RUNNING FOR 4 POLES**



N=R.P.M

TS=60/N(SEC)

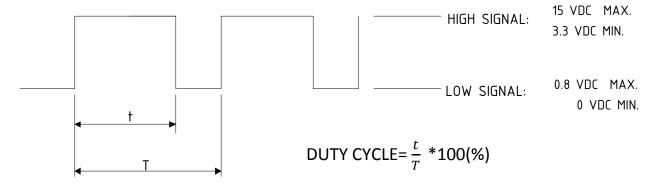
\*VOLTAGE LEVEL AFTER BLADE LOCKED

\*4 POLES

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#### 11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~15 VDC



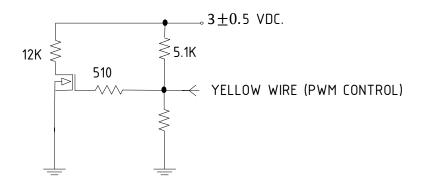
- \* THE OPERATING FREQUENCY IS 25KHz.
- \* AT 100% DUTY CYCLE, THE FAN WILL SPIN AT MAXIMUM SPEED.
- \* AT 0% DUTY CYCLE, THE FAN WILL STOP SPINNING.
- \* THE FAN WILL SPIN AT MAXIMUM SPEED WHILE CONTROL SIGNAL LEAD IS DISCONNECTED.
- \* THE FAN WILL BE ABLE TO START FROM A DEAD STOP WHILE PWM SET AT 25KHZ 10% DUTY CYCLE & RATED VOLTAGE.
- 12. SPEED VS PWM CONTROL SIGNAL:
  (AT 25°C, RATED VOLTAGE & PWM SIGNAL AS FOLLOW)

\*PWM SIGNAL PWM FREQUENCY = 25KHz

DUTY CYCLE	SPEED	CURRENT (A)
(%)	(R.P.M.)	(AVG.)
100	5400±10%	0.23
0	0	0.02



#### 13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:





# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$  or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009